

ABSTRACT

A method of making a teeth treatment device including forming and cutting a plurality of devices on a continuous process. A textured cloth is
5 passed through a container having melted wax therein to form a wax saturated cloth. The wax saturated cloth is cooled before applying a quantity of bleaching solution to one side. A thin plastic sheet is joined to the one side of the cloth to form a plastic coating thereon that may be peeled away for use. The plastic coated wax saturated cloth is cut into
10 individual strips having a predetermined configuration and put into packaging.